



Frameless Shaker Style Drawer Assembly

Step 1: Place Drawer pieces face down on a soft work surface



Parts List- Per Drawer

- 1 - Drawer Face
- 2 - Side Panels
- 1 - Bottom Panels
- 1 - Back Panel
- 2 - Under Drawer Slide Clips
- 2 - Drawer Slides
- 2 - Rear Slide Clips
- 4 - Drawer Bumpers
- Short Screws

Step 2: Attach Drawer Face to Side Panel



Step 3: Attach second Side Panel to Drawer Face



Step 4: Insert Bottom Panel into groove



Step 5: Attach Back Panel to both Side Panels





Frameless Style Drawer Assembly

Step 6: Attach Under Drawer Slide Clips



Step 7: Screw Slide into Cabinet Side Panels using preset center punch marks



Step 8: Extend Slides and attach Drawer - Drawer will click into place when closing



Step 9: Level Drawer Face using adjusting nob on Under Drawer Slide Clips as needed

