



Face Frame Style Drawer Assembly

Step 1: Place Drawer pieces face down on a soft work surface



Parts List- Per Drawer

- 1 - Drawer Face
- 2 - Side Panels
- 1 - Bottom Panels
- 1 - Back Panel
- 2 - Under Drawer Slide Clips
- 2 - Drawer Slides
- 2 - Rear Slide Clips
- 4 - Drawer Bumpers
- Short Screws

Step 2: Attach Drawer Face to Side Panel



Step 3: Attach second Side Panel to Drawer Face



Step 4: Insert Bottom Panel into groove



Step 5: Attach Back Panel to both Side Panels





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Step 6: Attach Under Drawer Slide Clips



Step 7: Attach Rear Slide Clips to Cabinet and free floating Slide to Rear Slide Clips



Step 8: Screw Slide into Face Frame



Step 9: Extend Slides and attach Drawer - Drawer will click into place when closing



Step 10: Level Drawer Face using adjusting nob on Under Drawer Slide Clips as needed

