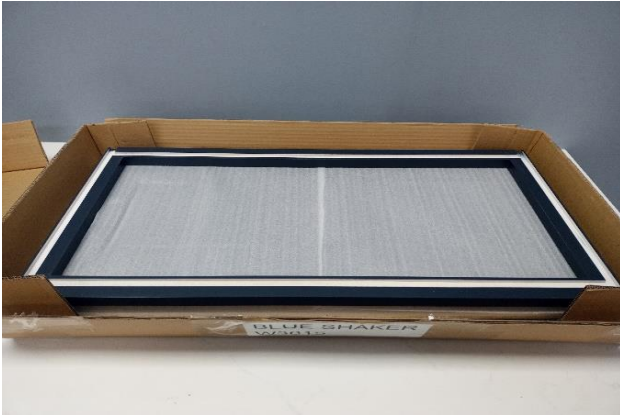




# Blue Shaker Face Frame W3015 Cabinet Assembly

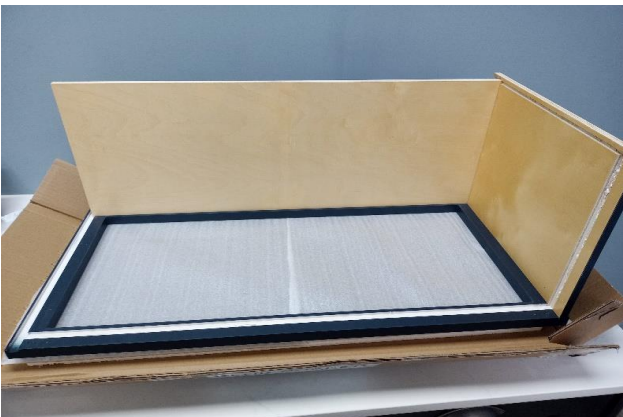
Step 1: Place FaceFrame face down on a soft work surface



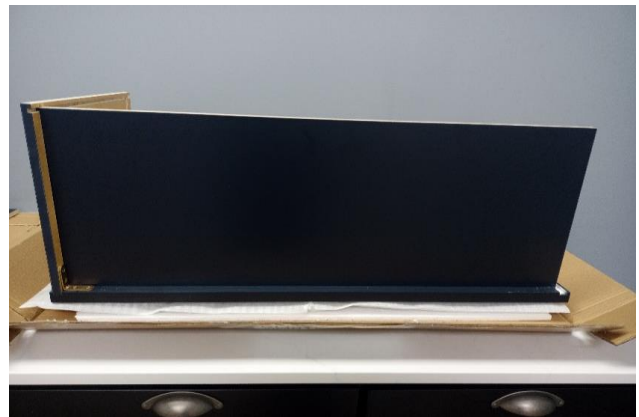
## Parts List

- 1 - FaceFrame
- 2 - Doors
- 2 - Side Panels
- 2 - Top / Bottom Panels
- 1 - Back Panel
- 8 - 1½" x 1½" L-Bracket
- 24 - #4 – ½" Flat Head Screws
- 6 - #6 – 1¼" Flat Head Screws
- 4 - #8 – ⅞" Pan Head Screws
- 8 - #4 – ⅝" Flat Head Screws
- 4 - Bumpers

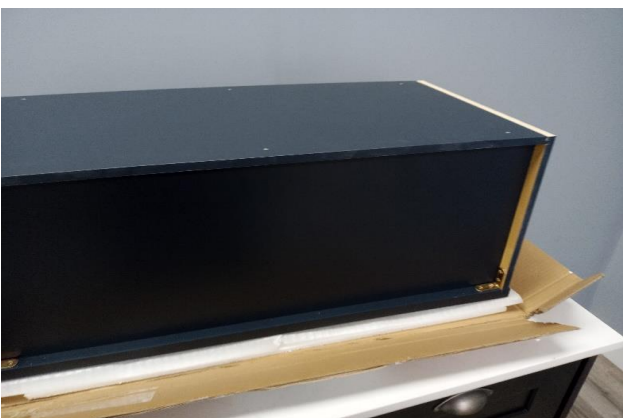
Step 2: Place 1 Side Panel and 1 Top / Bottom Panel in Face Frame grooves



Step 3: Screw 1 L-Bracket to Face Frame and Side Panel using #4 – ½" Flat Head Screws



Step 4: Place remaining side panel top/bottom panel and back panel in grooves



Step 5: Screw 7 remaining L-Brackets to Face Frame and Side Panels using #4 – ½" Flat Head Screws





# Blue Shaker Face Frame W3015 Cabinet Assembly

Step 6: Screw #6 – 1¼" Flat Head Screws into the 6 holes located on the back panel to secure to the top / bottom panels



Step 7: Attach hinges to Face Frame using the #8 – ⅝" Pan Head Screws in the 4 pre-punched holes



Step 8: Attach doors to hinges using #4 – ⅝" Flat Head Screws in the 8 pre-punched holes



Step 9: Attach 4 Bumpers to doors

