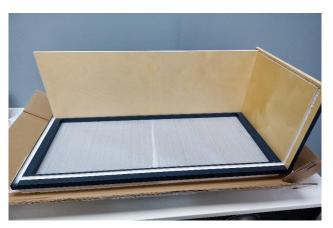


## Shaker Face Frame Base Cabinet Assembly

Step 1: Place Face Frame with attached Door(s) face down on a soft work surface



Place 2 Side Panel in Face Frame grooves -Step 2: Use nail gun or L-Bracket and Locking Plate where installed



- Parts List Per Drawer Parts List - Base Cabinet 1 - Drawer Face 1 - FaceFrame - Door(s) Attached 2 - Side Panels 2 - Side Panels 1 - Bottom Panels 1 - Bottom Panels 1 - Back Panel 1 - Back Panel 2 - Under Drawer Slide Clips 1 - Toe Kick 2 - Drawer Slides 4 - Countertop Support Brackets 2 - Door Bumpers (per Door) 2 - Rear Slide Clips 4 - Drawer Bumpers Short Screws Long Screws Short Screws
  - Step 3: Insert Bottom Panel along Side Panel and into Face Frame grooves



Step 4: Attach Back Panel with Bottom Panel in groove - Should fit snug and flush



Screw Long Screws from Back Panel into Step 5: Side and Bottom Panels - Use Cam Lock and Nuts where installed





## Shaker Face Frame Base Cabinet Assembly

Step 6: Attach Toe Kick - use nail gun or L-Backet and Locking Plate where installed

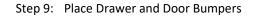


Step 7: Assemble and attach Drawer(s) - See Drawer Assembly Instructions



Step 8: Attach Countertop Support Brackets







Step 10: Adjust Door(s) as needed

