



Shaker Face Frame Base Cabinet Assembly

Step 1: Place Face Frame with attached Door(s)
face down on a soft work surface



Parts List - Base Cabinet

- 1 - FaceFrame - Door(s) Attached
- 2 - Side Panels
- 1 - Bottom Panels
- 1 - Back Panel
- 1 - Toe Kick
- 4 - Countertop Support Brackets
- 2 - Door Bumpers (per Door)
- Short Screws
- Long Screws

Parts List - Per Drawer

- 1 - Drawer Face
- 2 - Side Panels
- 1 - Bottom Panels
- 1 - Back Panel
- 2 - Under Drawer Slide Clips
- 2 - Drawer Slides
- 2 - Rear Slide Clips
- 4 - Drawer Bumpers
- Short Screws

Step 2: Place 2 Side Panel in Face Frame grooves -
Use nail gun or L-Bracket and Locking Plate
where installed



Step 3: Insert Bottom Panel along Side Panel and
into Face Frame grooves



Step 4: Attach Back Panel with Bottom Panel in
groove - Should fit snug and flush



Step 5: Screw Long Screws from Back Panel into
Side and Bottom Panels - Use Cam Lock and
Nuts where installed





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Step 6: Attach Toe Kick - use nail gun or L-Bracket and Locking Plate where installed



Step 7: Assemble and attach Drawer(s) - See Drawer Assembly Instructions



Step 8: Attach Countertop Support Brackets



Step 9: Place Drawer and Door Bumpers



Step 10: Adjust Door(s) as needed

